





## Front JK STAGE III INSTALLATION INSTRUCTIONS

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Part #BMAS-BP-047B



|   |   |   |   |   |  |   |   |   |
|---|---|---|---|---|--|---|---|---|
|  |  |  |  |  |  |  |  |  |
| <b>FOUR (4)</b><br>Allen Head Bolt<br>for winch                                   | <b>FOUR (4)</b><br>Hexagon Head Bolt<br>for winch plate                           | <b>FOUR (4)</b><br>Hexagon bolt<br>for fog lights                                 | <b>FOUR (4)</b><br>Hexagon lock<br>nut for fog<br>lights                          | <b>EIGHT (8)</b><br>Hexagon nut<br>with flange for<br>bumper                      | <b>FOUR (4)</b><br>Hexagon lock<br>nut for winch<br>(if applicable)                | <b>FOUR (4)</b><br>Flat washer for<br>winch plate                                   | <b>FOUR (4)</b><br>Lock washer<br>for<br>winch plate                                | <b>EIGHT (8)</b><br>Flat washer<br>for fog lights                                   |

**\*READ INSTALLATION INSTRUCTIONS ENTIRELY PRIOR TO INSTALLING PRODUCT\***

### REMOVING STOCK BUMPER:

- 1) Remove SIX (6) tabs from air dam to remove SEE FIGURE 10.1
- 2) Remove TWO (2) plastic filler plate screws from frame (between front bumper & grill)  
*(may require long arm extension to wedge under filler plate to pop screws loose)*
- 3) Remove filler plate
- 4) Unplug fog lights SEE FIGURE 10.2
- 5) Remove wiring from stock bumper
- 6) Snap wiring into front cross member rail SEE FIGURE 10.3  
*(12 and newer models have cross member holes)*
- 7) Use 18mm socket to remove FOUR (4) inner nuts with two (2) brackets.  
Brackets and nuts located behind fog light area. SAVE BRACKETS FOR RE-USE.
- 8) Slide front bumper off the frame
- 9) Remove factory fog light *(fog lights in bumper are optional)*
- 10) Use 5/16 bolts & washers (supplied) to install fog lights SEE FIGURE 10.4
- 11) Use 19/32" drill bit to drill out outer top bolt holes of both bumper bolt plates SEE FIGURE 10.5  
*(Pictured is right-side bolt plate. For installation, drill out BOTH right and left bolt plates)*

## INSTALLING RECOVERY BUMPER:

- 12) Install new Recovery bumper by sliding into predrilled holes in bumper bolt plate SEE FIGURE 10.6
- 13) Reuse factory brackets to bolt Recovery bumper to the frame SEE FIGURE 10.7
- 14) Reuse factory filler plate (Optional. Will require modification by installer; not included in instructions)
- 15) Securely tighten all EIGHT (8) bolts to bumper
- 16) Install winch plate & winch if applicable

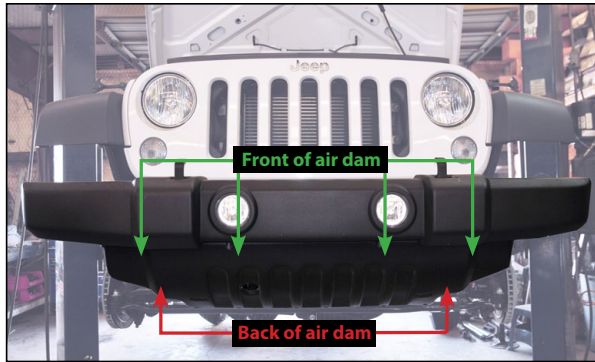


FIGURE 10.1



FIGURE 10.2



FIGURE 10.3

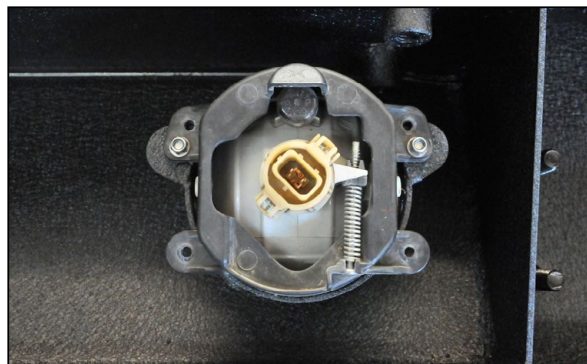


FIGURE 10.4

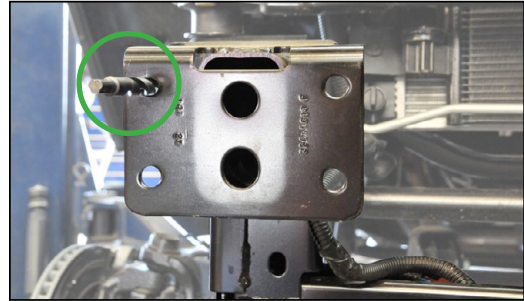


FIGURE 10.5

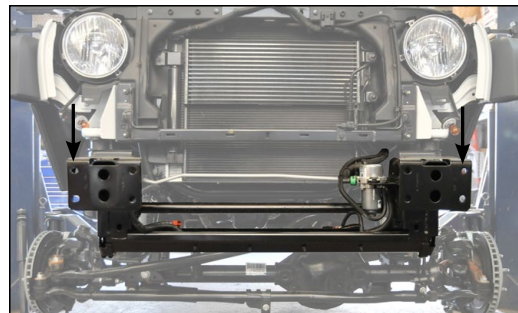


FIGURE 10.6

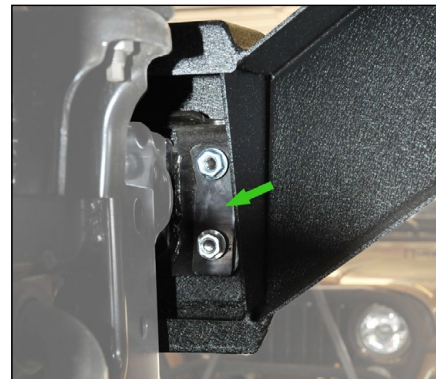


FIGURE 10.7



FINISHED